Elite 3D Design - RCBS RC1/RC2 Primer Catcher Installation Guide

Note: To avoid damage to you press/the primer catcher or person injury, please follow these instructions the best you possibly can.

1. Installation of the wedge. The Wedge has an arrow to represent which direction should be facing the top of the press.

2. Insert the wedge into the primer slot on the ram. The circled (top of the wedge) part needs to be pressed all the way against the wall of the ram.

3. Make sure the wedge is flush or recessed slightly into the ram slot so that it will not rub when the ram moves.

4. **The next part is important to make sure that you are careful. When the pin from the ram is removed, the ram can fall, make sure you foot is not under the ram.** Remove the C-Clamp ring that goes around the pin on the ram.
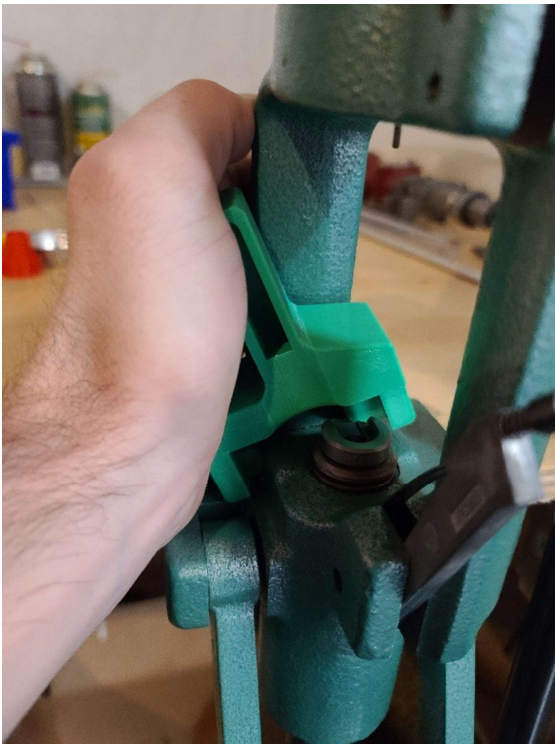

5. Push the in through the ram and arm.
6. Rotate the ram 180 degrees so that the slot faces the back of the press.
7. Re-insert the pin and use the C-Clamp ring to hold the pin in place.
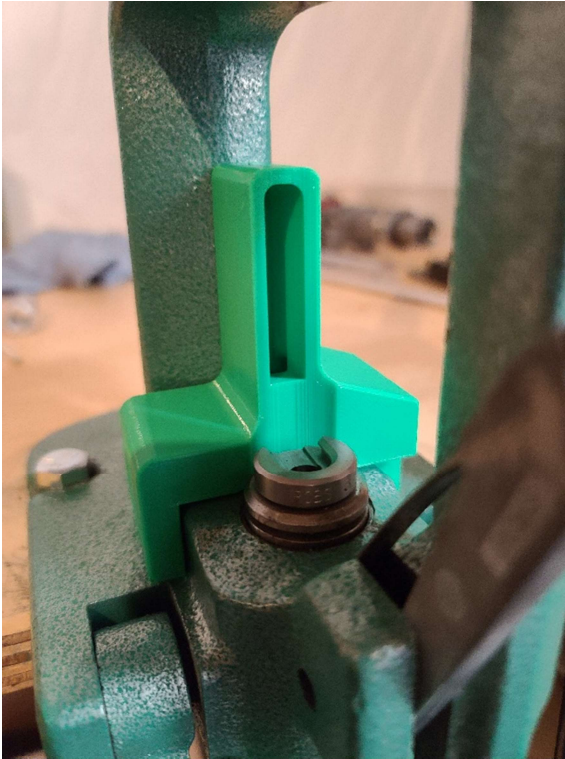
8. The ram should now look like this.

9. Installing the primer catcher can be a bit tricky, mostly because I made it very tight once installed to help prevent slop and movement. You should be able to install it with your left hand only. Insert the bottom slot into the groove on the press. And the with your left hand, press firmly against the bottom left of the primer catcher. It should snap the right side into place.

10. The primer catcher should look like this.

11. There is 1 last step before you go all out. While holding the primer catcher in place, but keeping you hand away from the ram, slowly raise the ram on your press. The catcher may be tight and may shave some of the plastic off the primer catcher. If this is the case, just keep going slow up and down with the ram. This is actually a good thing. It will cause the primer catcher to be a perfect fit to your press.

If you have any question, contact us via email me at contact@elite3ddesign.com

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